

## Safety Data Sheet

in accordance with Regulation (EC) No 1907/2006

Editt: 27.04.2018  
Revised: 01.06.2025  
Version: 03  
Replaces Version: 02

### Fillet Molding HK 15/15, -20/20, -25/25

#### 1. Identification of the substance or preparation and company name

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##### 1.1. Product name / Trade name :

Döllken Fillet Molding HK 15-25

##### 1.2 Use:

Skirting board for the transition between wall and floor covering, for use in interior residential construction.

##### 1.3. Manufacturer:

Döllken Profiles GmbH

Industriestr. 1, 59199 Bönen

Tel.: +49 2383 / 91000 717

Fax.: +49 2383 / 91000 591

Email: info@doellken-profiles.com

#### 2. Potential dangers

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##### 2.1 Classification:

###### 2.1.1 Regulation (EC) No 1272/2008, Annex VII:

Ingredients: Not a dangerous product as defined by the regulation.

###### 2.1.2 Directive 67/548/EEC or 1999/45/EC:

Ingredients: Not a dangerous product as defined by the directive

##### 2.2. Identification elements:

omitted

##### 2.3 Other hazards:

Gases produced during combustion: see section 5.2

Smoke development, combustion

#### 3. Composition / Information on ingredients

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##### 3.1 Materials:

Extruded profile made of flexible PVC

#### 4. First aid measures

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##### 4.1 Description of first aid measures: After inhalation: not applicable

After skin contact: No special measures are required

After eye contact: No special measures are required

If swallowed: No special measures are required

##### 4.2 Most important acute and delayed symptoms and effects: Omitted

##### 4.3 Indications of immediate medical assistance or special treatment: Not applicable

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#### 5. Firefighting measures

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##### 5.1 Extinguishing agents:

Suitable for: water spray jet, foam, extinguishing powder  
unsuitable: full jet of water

##### 5.2 Special hazards arising from the substance or mixture:

Dangerous combustion gases: hydrogen chloride, carbon monoxide, carbon dioxide, carbon particles, smoke development during combustion

If the product has been exposed to fire, immediately clean adjacent metal structures and walls to prevent corrosion.

##### 5.3 Instructions for fire fighting:

Use self-contained breathing apparatus and wear impermeable clothing and gloves .

#### 6. Measures in case of accidental release

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##### 6.1 Personal precautions, protective equipment and procedures to be used in emergencies:

No special measures are required.

##### 6.2 Environmental protection measures:

No special measures are required.

##### 6.3 Methods and materials for containment and cleaning:

mechanically collect and dispose of properly

##### 6.4 Reference to other sections:

Observe the protective measures described in sections 7 and 8.

#### 7. Handling and storage

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##### 7.1 Protective measures for safe handling:

It is recommended to observe the general rules of preventive operational fire protection.

If dust is generated during processing, wear dust and eye protection.

##### 7.2 Conditions for safe storage, taking into account incompatibilities:

Do not store with flammable materials.

Store in a dry place and keep away from sources of ignition.

Observe general rules of preventive fire protection.

##### 7.3 Specific end applications:

No information required

#### 8. Exposure Limitation and Monitoring / Personal Protective Equipment

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##### 8.1 Parameters to be monitored:

###### 8.1.1 Occupational exposure limits and/or biological limit values

###### Occupational exposure limits (OELs) Germany:

Dust, inhalable fraction (total dust): 8 hours 10 TRGS 900 (DE)

Dust, respirable fraction (fine dust): 8 hours 1.25 TRGS 900 (DE)

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#### 8.2 Limiting and monitoring exposure:

##### 8.2.1 Suitable technical control devices:

Install a dust extraction system during mechanical machining operations.

##### 8.2.2 Individual protective measures – personal protective equipment:

Eye protection: If dust is generated during processing, wear safety glasses with side shields.

Body protection: not required

Hand protection: not required

Respiratory protection: wear a dust mask if dust is generated during processing.

##### 8.2.3 Limiting and monitoring environmental exposure:

See sections 6 and 7.

### 9. Physical and chemical properties

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#### 9.1 Information on the basic physical and chemical properties:

Look:

-State of matter:	solid
-Color:	various
Odor:	faint, characteristic
Odor threshold:	not determined
pH value:	not determined
Softening point:	90 - 120 °C [softening]
Boiling point / boiling range:	not applicable
Flash point:	no data available
Evaporation rate:	no data available
Flammability (solid, gaseous): upper/lower flammability or explosion limits:	no data available
Vapor pressure:	not applicable
Vapor density:	no data available
Relative density:	no data available
Solubility(ies):	insoluble in water at 20 °C
Partition coefficient n- octanol / water:	no data available
Auto-ignition temperature:	no data available
Decomposition temperature:	> 200 °C
Viscosity:	no data available
Explosive properties:	no data available
Oxidizing properties:	during thermal decomposition

#### 9.2 Other information:

No further physicochemical data were determined.

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### 10. Stability and reactivity

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**10.1 Reactivity:**

No dangerous reactions are known when used as intended.

**10.2 Chemical stability:**

The product is chemically stable under normal ambient conditions (room temperature).

**10.3 Possibility of dangerous reactions:**

No dangerous reactions are to be expected when used as intended.

**10.4 Conditions to be avoided:**

omitted

**10.5 Incompatible materials:**

omitted

**10.6 Hazardous decomposition products:**

During combustion: hydrogen chloride, carbon monoxide, carbon dioxide, carbon particles

### 11. Toxicological Information

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**11.1 Information on toxicological effects:**

Based on current knowledge and when used correctly, no harmful effects have been observed to date.

### 12. Environmental information

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**12.1 Toxicity:**

When used correctly, no environmentally harmful effects have been reported to date.

**12.2 Persistence and degradability:**

The product is not biodegradable.

**12.3 Bioaccumulation potential:**

No data available

**12.4 Mobility in the soil:**

omitted

**12.5 Result of the PBT and vPvB assessment:**

No data available

**12.6 Other harmful effects:**

No data available

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#### 13. Disposal Instructions

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##### 13.1 Waste treatment procedures:

Product: Can be incinerated in accordance with official regulations . Local regulations must be observed for disposal.

Product packaging: Cardboard packaging can be recycled as waste paper.  
 The film can be recycled or reused.

#### 14. Transport details

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14.1 UN number: No data available

14.2 Proper UN shipping name: ADR / RID: Not dangerous goods IMDG Code / ICAO-Ti / IATA-DGR: not classified as dangerous goods

14.3 Transport hazard classes: not dangerous goods

14.4 Packaging group: No data available

14.5 Environmental hazards: Labels of environmentally hazardous substances

ADR/RID / IMDG code / ICAO-Ti / IATA-DGR: yes / no

Marine pollutant : yes / no

14.6 Special precautions for the user: See sections 6–8.

14.7 Transport of bulk cargo in accordance with Annex II of the MARPOL Convention 73/78 and in accordance with the IBC Code: Pollution category (X, Y or Z): not specified

Ship type [ 1, 2 or 3]: not specified

#### 15. Legal provisions

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15.1 Safety, health and environmental protection regulations / specific legislation for the substance or mixture: According to the available data, it is not a hazardous substance.

15.2 Chemical safety assessment: The product has not undergone a safety assessment.

#### 16. Other information

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The information provided is based on current knowledge and experience and is derived from information provided by our raw material suppliers. The safety data sheet describes products with regard to safety requirements. This information does not constitute a guarantee of specific properties.

This version replaces all previous versions.

##### Legend:

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road

BImSchV: Ordinance for the implementation of the Federal Immission Control Act

CAS : **C**hemical **A**bstracts **S**ervice

EC Effective concentration

IATA - DGR : **I**nternational **A**ir **T**ransport Association - **D**angerous **G**oods Regulations

IBC Code: International Code for the Construction and Equipment of Ships for the Carriage of Dangerous Chemicals; ICAO-

Ti : **I**nternational **C**ivil **A**viation **O**rganization - **T**echnical **I**nstructions

IMDG Code : **I**nternational **M**aritime Code for **D**angerous **G**oods

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IUCLID : **International Uniform Chemical Information Database**  
LC: Lethal concentration  
LD : **Letal dose**  
log Kow : Partition coefficient between octanol and water  
MARPOL: Maritime **Pol lution** Convention  
OECD : **Organization for Economic Co - operation and Development**  
PBT : **Persistent , bioaccumulative , toxic**  
RID: Regulations for the International Carriage of Dangerous Goods by Rail  
TRGS : **Technical Rules for Hazardous** Substances  
VOC : **Volatile Organic Compounds Compounds** (volatile organic compounds)  
vPvB : very persistent and highly bioaccumulable  
VwVwS : **Management** regulations **for water - polluting substances**  
WGK : **W ater hazard class**