

The choice is yours.

Skirting boards

Technical profiles

LED strips



Foreword

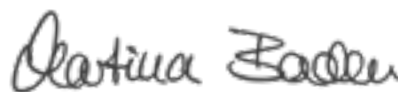
Döllken Profiles creates innovative, first-class profile solutions and is a leading specialist in the field of plastic extrusion. Our dedicated 480 employees do their best every day to offer you high-quality products that make your projects a success.

With a lot of passion and know-how, we develop, produce and sell versatile profile systems that can be used in a wide range of areas: skirting boards for every situation, individually designed technical profiles and extremely robust LED strips set new standards.

Our aim is to create tailor-made solutions through technological innovation and the highest quality standards that offer real added value to our customers worldwide.

Sustainability and resource conservation are an integral part of our philosophy – from material selection to our production processes. As part of the Surteco Group, we combine global knowledge with local flexibility. Our goal: to always find the best solution for your individual needs.

We look forward to working with you to turn ideas into reality and actively shape the future of profile systems. We are happy to have you with us!



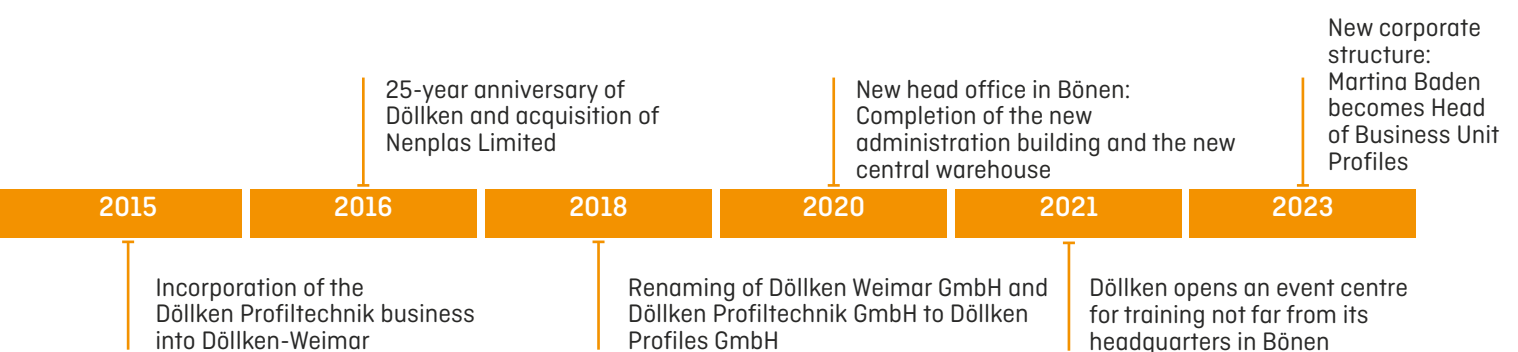
Martina Baden
Head of Business Unit Profiles





Important dates at a glance

Döllken has grown into an absolute specialists in extrusion. This is the result of a continual customer-centric approach.



We are known as a manufacturer.

We are valued as a reliable partner and innovator.

Producing quality and delivering it reliably is a matter of course for us. On the other hand, there is no alternative to guaranteeing sales support and solutions as well as to innovate products and tools.

Döllken stands for reliable top quality, personal accessibility and comprehensive know-how – characteristics that the company fulfils with routine. What makes Döllken stand out, however, is our unconditional will to grow together with our customers. The company's experts develop tailor-made strategies, in-depth analyses as well as concrete recommendations and innovative solutions. This combination of expertise and high-quality products has made Döllken and its customers what they are today: market leaders.

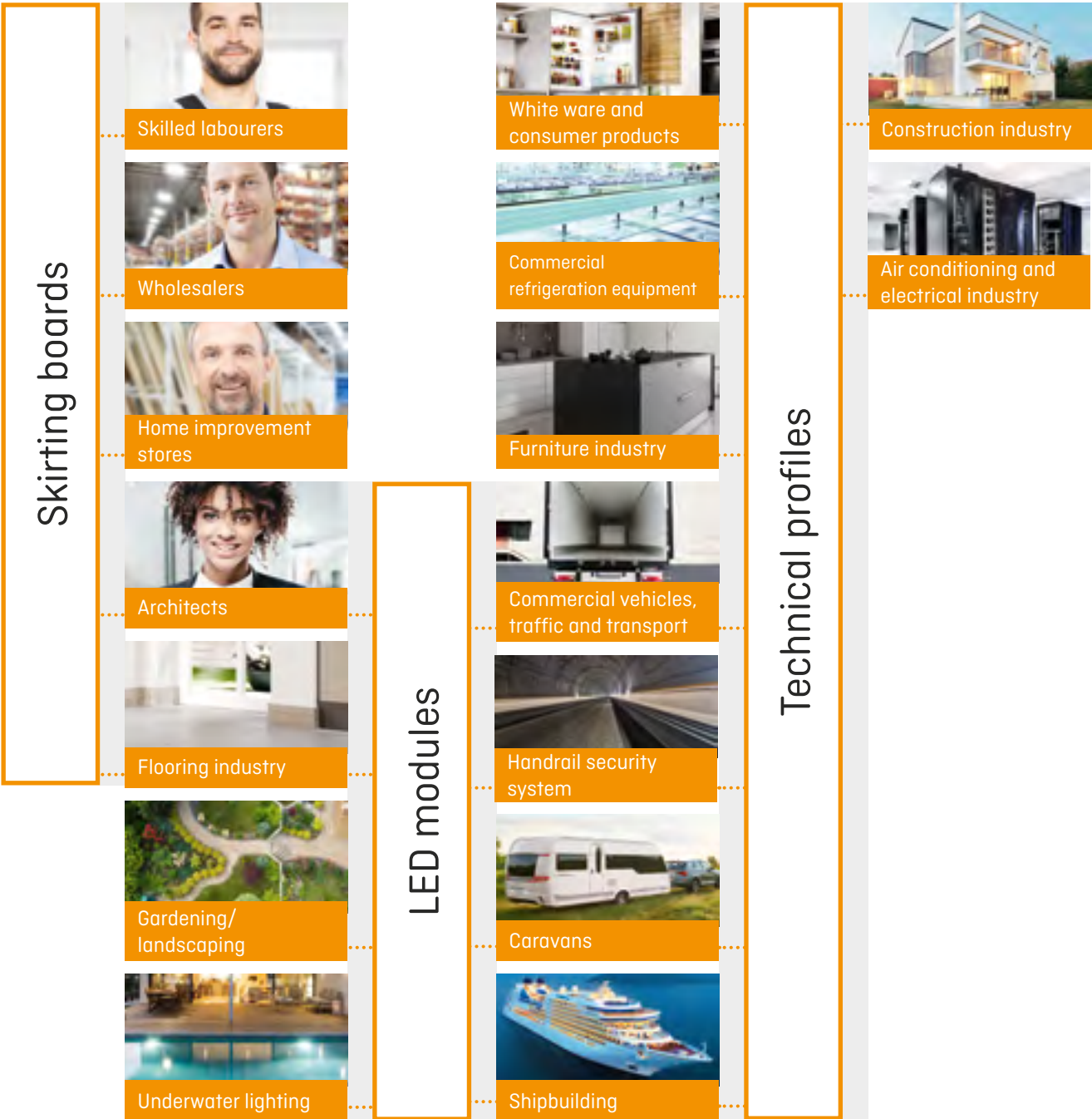
Use our well thought-out and proven system

- 1 When your customers are looking for solutions to problems.
- 2 Offer our solutions to help you stand out from the competition.
- 3 Benefit from our system of product, innovation, tools, training, services, marketing, etc.
- 4 Installation is straightforward, reliable and highly efficient with special tools



Only 5 to 6 months development time and every year 6 to 8 new products ensure over 30% of turnover is with new products.

Customer segments in which we are active.



We are there for you.



Our head office in Bönen

The **Bönen location** is regarded by Döllken Profiles GmbH and its customers as the origin and home of the successful core skirting boards. For over 50 years, since 1972, these types of skirtings have been improved and produced at the site, initially by Schock & Co. GmbH.

The activities of Döllken Profiles in Gladbeck were completely relocated to Bönen in the course of the merger of logistics and administration in 2020. In 2021, Döllken Profiles successfully started operations in the expanded main plant in Bönen and moved to its old, or new, home.

Not only was logistics brought to a completely new level at the Bönen plant on the 10,000 m² of additional space, but ten new production lines were also installed on vacant areas.

The employees at the Bönen plant produce our tried-and-tested classics such as solidcore skirtings and technical profiles as well as innovative products for Döllken Lighting.



Our Event Centre in Hamm

The Döllken Profiles Event Centre is located [in the immediate vicinity of](#) our headquarters in Bönen. The property covers over 300 m² and is part of an old farm. We have set ourselves the goal of improving long-term customer relationships and creating greater awareness of our company and our products through personal customer contact. With our customer and trade events, we offer you a comprehensive all-round experience with training, supporting programme and operational management.

Find out interesting tips and tricks about the Döllken Profiles skirting board and installation. We have developed a training concept for our customers that leaves no questions unanswered. Glue or nails for fitting skirting boards? How do I deal with an uneven wall? What new products are there? These and many other topics are dealt with on-site with our application engineers.

Plastic skirting boards from Döllken Profiles



Skirting boards and other plastic profiles have been extruded in the **Grammetal, Thuringia** since 1991. Döllken took over Kunststoff GmbH Weimar, which emerged from the VEB expansion after reunification, where it bundled its activities in the area of skirtings. In 1998, Döllken Weimar GmbH moved into the new build on the U.N.O. trading estate, where they set up the head office for the company. It started with 12 extrusion lines and about 70 employees.

The plant currently produces several thousand kilometres of plastic profiles per year. The focuses of production are hard, plasticised PVC and foam extrusion.

Technical profiles from Döllken Profiles



In **Dunningen**, at the edge of the Black Forest, the site manufactures customer-specific profiles for the most diverse industrial sectors, as well as roller shutter systems for the office furniture industry.

Our site in Dunningen focuses on individual production technology, material selection and packaging in order to be able to fully reflect the respective customer requirements.

Over the years, it has been possible to build up a broad customer base in the construction industry, electrical engineering, commercial vehicle construction, air conditioning and commercial refrigerated furniture segments.

Customers value our flexibility, customer focus, speedy project realisation times and constant quality levels.

Poland location

The Polish branch was founded in 1997 under the name Döllken & Praktikus Sp. z.o.o. The current location features a modern logistics centre in Sosnowiec and includes 430 m² of office space and 1800 m² of warehouse space. In addition to Döllken products, it offers MDF profiles, aluminium profiles, solid wood and laminate underlays.

Our warehouse for Eastern and Southern Europe supplies almost 20 countries, including Albania, Armenia, Bosnia and Herzegovina, Estonia, Greece, Kazakhstan, Kosovo, Lithuania, Latvia, Macedonia, Mongolia, Montenegro, Romania, Serbia, Czech Republic, Ukraine, Hungary and Uzbekistan.



Czech Republic location

Döllken CZ s.r.o. has been successfully operating on the markets in the Czech Republic and Slovakia for more than 30 years and has established itself as a reliable partner for high-quality products. In recent years, the company has been able to further expand its market presence and is now also active in Slovenia and Croatia.

There are modern office spaces as well as a large storage area in Rudná u Prahy. This infrastructure allows Döllken to respond flexibly and quickly to the requirements of its customers. The company's on-site warehouse not only guarantees short delivery times, but also efficient and clearly organised storage, optimally tailored to the needs of the market.



Ashbourne location



Nenplas Limited is a leading supplier of plastics extrusion in the UK with three production sites. The company operates a variety of production lines in Ashbourne, Stourport-on-Severn and Kettering. Its core competencies include plastics extrusion, in-house material compounding, tool manufacturing, secondary processes and a comprehensive logistics network. Nenplas serves industries such as caravan and modular construction, the building trade, electronics and transport. The focus is on flexible, tailor-made solutions and the highest quality standards. Nenplas also supports its customers in optimizing their products.

Stourport-on-Severn location



Polyplas Extrusions Limited was founded almost 30 years ago by Graham and Helen Tidman and started with two extrusion lines. Today the company is located in a modern production facility that was completed in 2006. In 2013, the founders sold the company to the Nenplas Group, which has been part of the listed Surteco SE since 2016. Polyplas offers a comprehensive service package from design and toolmaking to delivery and meets the highest quality standards (BS EN ISO 9001:2015). Polyplas focuses on tailor-made plastic profiles, supplemented by standard profiles such as seals and angles. Customers include various industries, including construction, electronics, leisure, transportation, and medical technology.

Our locations at a glance.



Ashbourne

Stourport-on-Severn

Bönen

Grammetal

Sosnowiec

Praha-Zličín

Dunningen



Nenplas Group
UK



Döllken Profiles
Germany



Döllken Profiles
Czech Republic



Döllken Profiles
Poland

Theory becomes ...

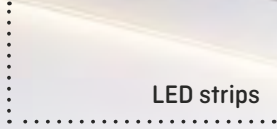
The greatest power
is imagination.

When a company is on the
lookout for custom-made
components, we can offer
solutions quickly, thanks to
our expertise and creativity.
The smooth implementation
of the theoretical approaches
towards a high-quality product is
what distinguishes us at Döllken
and sets us apart from other
suppliers.

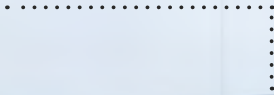
We call this competence in
providing solutions.



LED strips



Technical profiles



Skirting boards



...reality

Skirting boards that simply match.

Wishes become reality: matching décor,
rich in contrast, flexible or rigid – there
are no bounds.



Did you know that ...
... skirting boards from Döllken are available
with 1,300 décor variants?

The right skirting board for all tastes. Just as diverse as the modern flooring surfaces are the variants of skirting boards that lend the perfect transition between flooring and wall. From solidcore skirtings to custom profiles – the individual situation determines which model should be used.

Solidcore skirtings

Unique in finishing and eco-balance

LED and cable duct boards

Exceptional appearance and functional properties perfectly combined

Plastic skirting boards

Reliable finishing on the most diverse of floor surfaces

Flexible skirtings

A harmonious connection between wall and flooring in no time at all

Flooring profiles

for a diversity of applications and particular requirements

Wall and custom profiles

for neat and tidy finishing on walls, door frames and heating pipes



The art of matching décor

One core competence of Döllken is the ability to quickly create and distribute new floor décors and matching skirting. This makes Döllken almost unique in the industry. As perfectionists, we are only satisfied when the flooring and skirting form a harmonious, perfectly matched and coordinated unit.



Revolution in finishing

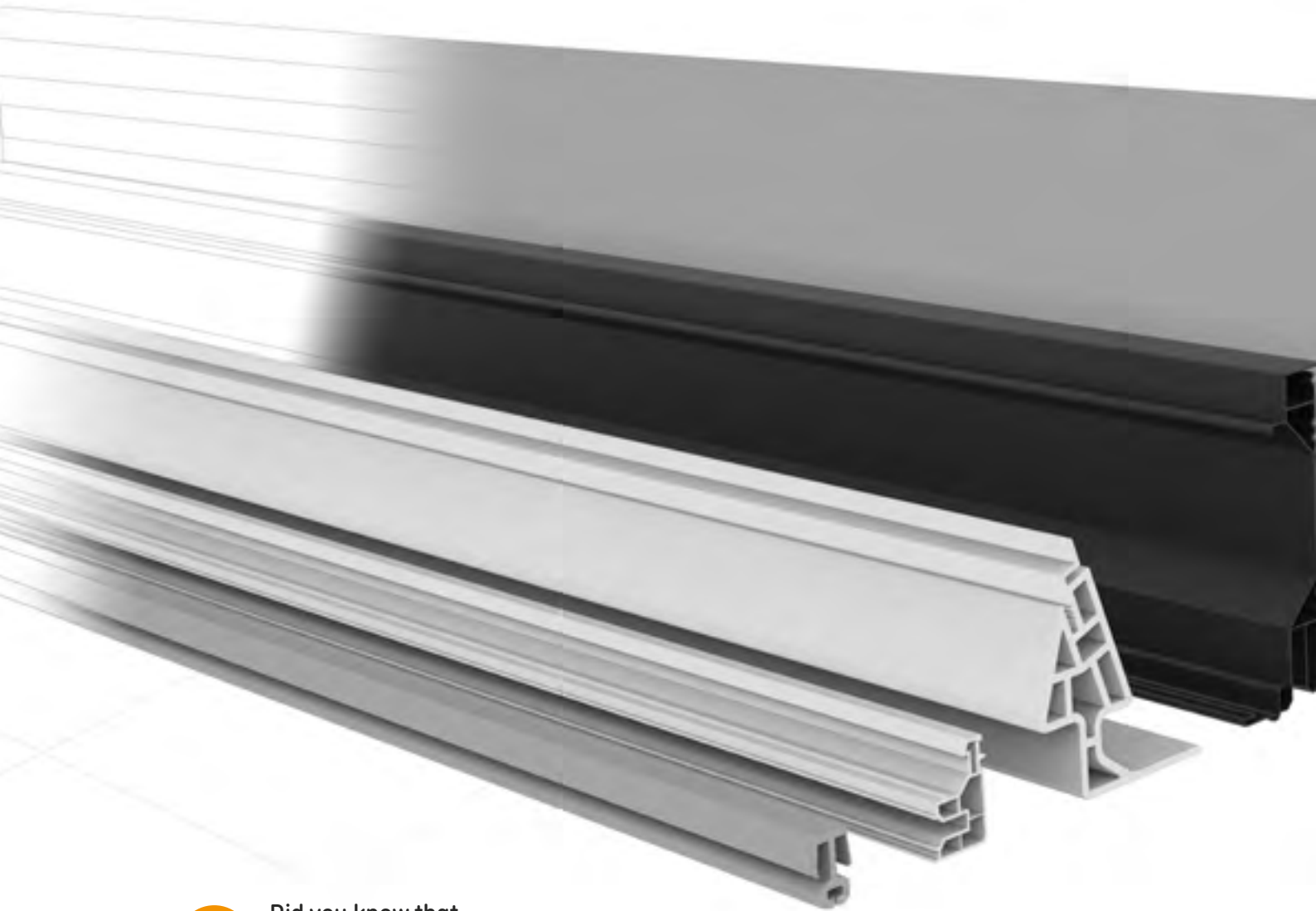
Thinking systematically also means not stopping at skirting boards. Döllken's thinking extends beyond production. This has given rise to tools that have revolutionised the market. In excess of 60,000 die cutters are being used by skilled labourers. This tool ensures that workers are able to fit skirting boards in record time.

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Choose the right strip décor for all common floor coverings. Visit www.doellken-profiles.com for our practical décor finder.

Technical profiles that extend into the future.

Profiles are custom-designed and made – for maximum functionality and security.



Did you know that ...

... about 25 different technical profiles with a total run length of 250 m can be installed in an average 10 m² caravan interior?

No two profiles are alike. Different situational circumstances require tailored materials, colours, shapes, lengths and packaging. The individual design is then followed by what will later be produced a thousand times in series: a technical profile that keeps our promises.

In-house toolmaking facility for smooth production

The digital design phase takes place in our own toolmaking facility at Döllken. This is rare in the industry, and ensures we can produce the same product a hundred-thousand times without problems – in consistent product quality and in line with the highest safety standards.

Planning, design, toolmaking, production and distribution – 6 steps to the perfect profile

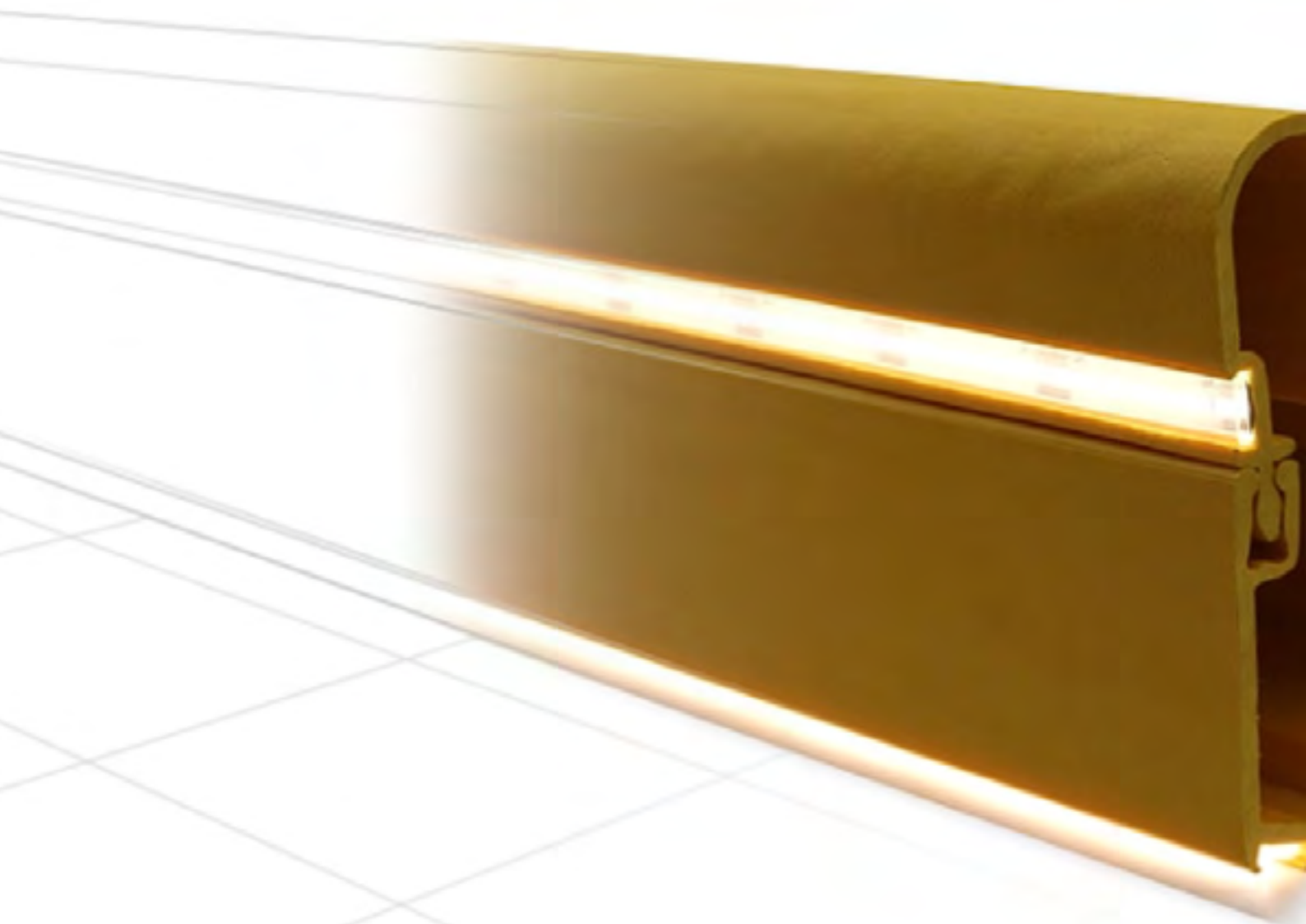
- 1 All requirements are collected in the planning.
- 2 Possible solutions are developed in the design phase.
- 3 Our in-house toolmaking ensures production reliability.
- 4 Series production takes place under the highest safety standards.
- 5 A comprehensive logistics network ensures just-in-time delivery reliability.
- 6 Technical know-how guarantees flawless processes and materials.

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We create a suitable profile for every requirement. Arrange an appointment with us: +49 7403 701 0 or request our brochure.

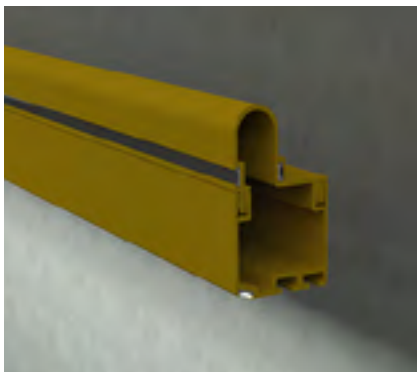
Emergency handrail system for tunnel lighting.

World's first handrail with up to three integrated LED strips.



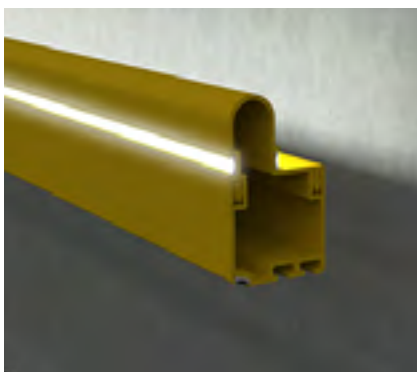
Did you know that ...
... a total of 14,000 metres of the handrail safety system was installed in the Norwegian Drammen tunnel?

Together with our development partners, we designed a handrail that ensures maximum orientation in an emergency and consists of two system-based profile components.



Down light

Optimal illumination of escape routes. Our LED strips meet at least the EU 1 lux requirement in train tunnels.



Up & front light

The led strips shine towards the tunnel wall and tunnel centre. This makes it possible to optimally illuminate the entire tunnel and to dispense with additional light sources.



Light on sign

Important signs are illuminated by the led strips in our handrail, saving lives.

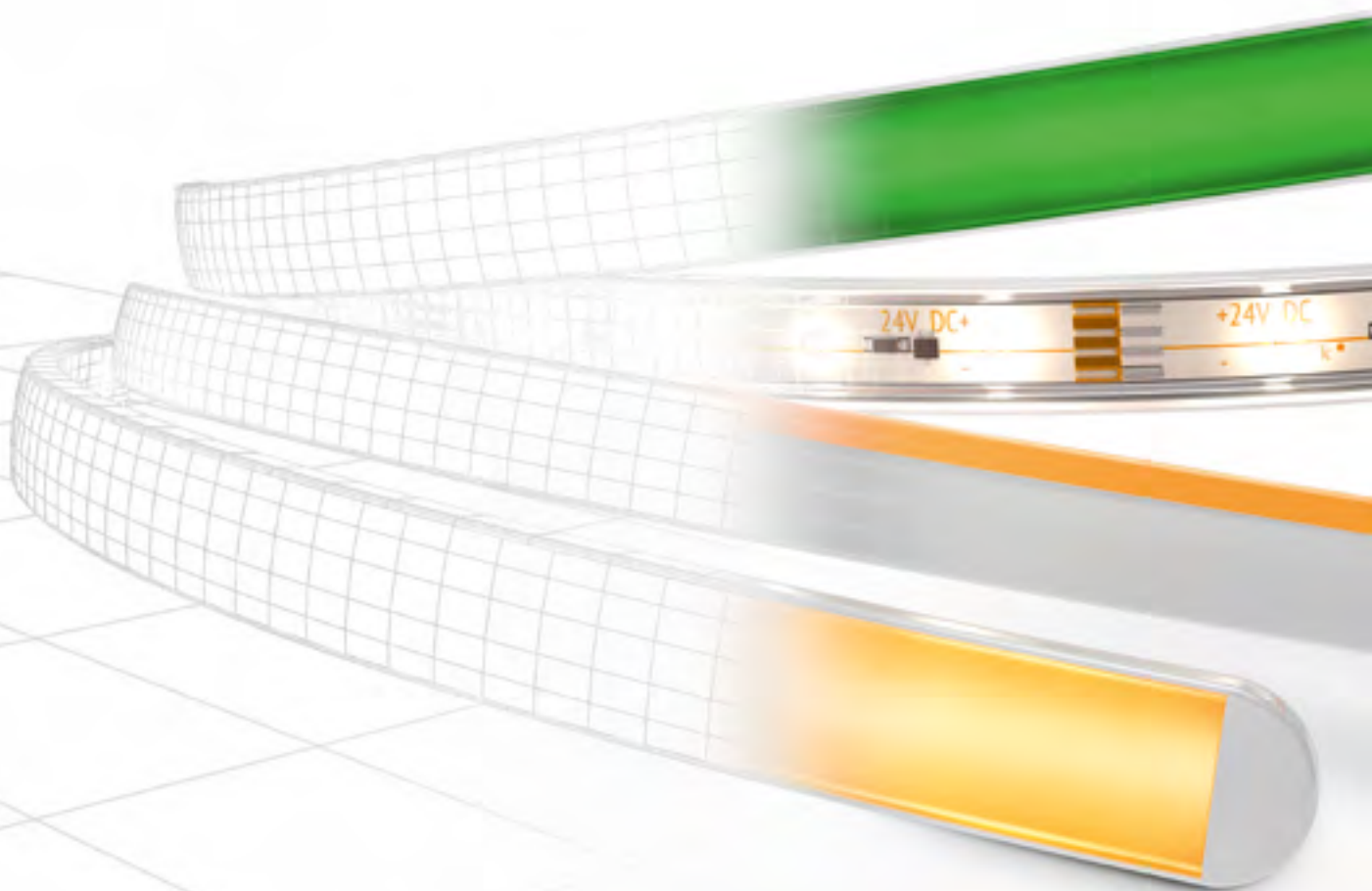


The advanced LED technology promises greater energy efficiency and flexible lighting design and control. Their integration into tunnel lighting systems increases safety, reduces costs and reduces the burden on the environment.

Please contact us for more information +49 7403 701 0

LED strips that illuminate objects and markets.

Bright accents create the right atmosphere.



Did you know that ...

... Döllken's LED strips were tested at a water depth of 3,250 m and successfully passed this test?

Unbelievably flexible and yet extremely resistant – LED strips from Döllken enhance ships, buildings, furniture and skirting boards.



Unbelievably functional, flexible and yet tough

As an extrusion specialist, Döllken uses this technology to extrude LED strips and so to make them extremely resistant. These LED strips are resistant to water and UV radiation, as well as to salts, chemicals, oils, fuels and microbiological contamination. This means customers are able to use these LED strips in places previously considered unthinkable.

Rooms, façades, terraces, bus/train/tram stops and cruise liners – nowhere is unsuitable

These LED strips are able to attract attention at any place in the world. This is made possible by the unique finishing and the fact that the entire strip, including the connectors, has IP68 protection. For maximum safety even under the greatest stress from weather and torsion or mechanical stress.

Systematically designed – custom-made, configured and delivered ready to connect

Light is subjected to strict national and international directives and specifications. To meet these requirements and to provide safety to customers, Döllken delivers its LED strips as all-inclusive packages ready to connect, and individually configured, anywhere in the world.

Research and development to realise individual wishes

Döllken accesses the skill sets of the entire group to continually optimise LED strips together with engineers. This means even the most unusual customer requests can be realised.

Made to measure

We provide project-specific, configured solutions with full sets of connectors.



The choice could not be bigger.
Further versions of the LED strips can be found at www.doellken-lighting.com

Networked and active across the globe – as part of the SURTECO GROUP SE.

SURTECO GROUP SE

Board: Wolfgang Moyses (CEO), Andreas Pötz (CFO)

Europe & South America			North America	Asia/Pacific
Surfaces	Edgebands	Profiles		
SURTECO GmbH Germany	SURTECO GmbH Germany	Döllken Profiles GmbH Germany	SURTECO North America Myrtle Beach, SC	SURTECO Australia Pty Ltd. Australia
SURTECO Art GmbH Germany	PROADEC Portugal S.A. Portugal	Döllken Sp. z.o.o. Poland	SURTECO North America Brampton, Canada	PT Döllken Bintan Edgebands & Profiles Indonesia
DAKOR Melamin GmbH Germany	PROADEC Brasil Ltda. Brasil	Döllken Cz s.r.o. Czech Republic	SURTECO North America Agawam, MA	SURTECO Decorative Material Co. Ltd. China
KRÖNING GmbH Germany	Chapacinta S.A. de C.V. Mexico	Nenplas Ltd. UK	SURTECO North America Greensboro, NC	SURTECO Pte Ltd. Singapore
Gislaved Folie AB Sweden	SURTECO UK Ltd. UK	Polyplas Extrusions Ltd. Ltd. UK	SURTECO North America Auburn, PA	
SURTECO Italia s.r.l. Italy	SURTECO France S.A.S. France		SURTECO North America Columbus, MI	
	SURTECO 000 Russia		SURTECO North America Jeannette, PA	
			SURTECO North America Monroe, NC	
			OMNOVA - A Division of SURTECO Rayong, Thailand	



Our products –
limitless use

Responsibility for a sustainable future.



As an internationally prominent manufacturer of high-quality plastic skirting boards, we are committed to the maintenance of outstanding quality. We continuously test all products with regard to their composition, processing quality and environmental compatibility. Be it the choice of raw materials used or the optimisation of production processes:

the issue of environmental friendliness is paramount for us. Our responsibility as regards sustainability continues long after our skirting boards are fitted. This is why we subscribe to certifications and continual quality checks – for a healthy living environment and ecological compatibility.

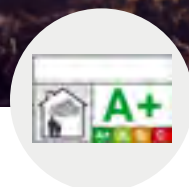


Das Zeichen für verantwortungsvolle Waldwirtschaft

Please see our solid wood catalogue for our FSC- and PEFC-certified wooden skirtings.



Almost all products have Greenguard Gold certification. They thereby satisfy the strictest requirements pertaining to the reduction of hazardous substance emissions into the ambient air.



All our solidcore skirtings are made from chlorine-free plastics, are certified in accordance with ISO 16000 and are low-emission.



A number of our plastic skirting boards (including stair edging and flexible boards) are made only with phthalate-free plasticizers.

Working in a sustainable way with resources is very important to us. An efficiency enhancement project is therefore under way at our Grammetal site. The goal, by using modern LED lighting, compressed air optimisation and recovery of waste machine heat, is to save energy and so significantly reduce CO₂ emissions. The plan is in future to reduce CO₂ emissions by some 96 tonnes annually. Funding for this project is being made available by the European Fund for Regional Development.

Certified quality

- ISO 50001:2018 - Energy Management
- ISO 9001:2015 - Quality Management
- ISO 14001:2015 - Environmental Management Systems

All materials used are REACH-compliant. All our solidcore skirtings are made from chlorine-free plastics, are certified in accordance with ISO 16000 and are low-emission. The HDF cores are FSC-certified.

Use of PVC containing no heavy metals that are harmful to health.



Nearly all solidcore and flexible skirtings in the "Life" family have been awarded the Blue Angel ecolabel.

www.blauer-engel.de/uz120

www.blauer-engel.de/uz176



The EPD (Environmental Product Declaration) is a neutral and objective testament to the environmentally relevant properties of our flexible skirting boards.



Other certifications: All our solidcore skirtings are made from chlorine-free plastics, are certified in accordance with ISO 16000 and are low-emission.

Fall in love with
the details – with
Döllken Profiles.





